

# SYNTHESIS, PROPERTIES, AND PHASE RELATIONS OF SOLID SOLUTIONS IN ALKALI METAL TITANOSILICATE SYSTEMS

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#### **Abstract**

This article presents the synthesis, physicochemical properties, and phase relations of solid solutions in titanosilicate systems containing alkali metal elements. Structural changes, thermal stability, and the interactions between crystalline phases were investigated. Phase characterization was performed using X-ray diffraction (XRD), differential thermal analysis (DTA), and scanning electron microscopy (SEM).

**Keywords**: Solid solution, titanosilicate, phase diagram, alkali metals, synthesis, XRD, DTA, SEM.

#### Introduction

Titanosilicates are widely used in industry due to their high mechanical and thermal stability, chemical inertness, and ion-exchange properties. Solid solutions formed in titanosilicate systems with alkali metals (Li, Na, K, Rb, Cs) are considered promising candidates for the development of new functional materials. This study focuses on the phase formation, mechanisms of solid solution formation, and the physicochemical characteristics of these materials.

# 2. Experimental Methods

## 2.1. Sample Preparation

Stoichiometric mixtures of TiO<sub>2</sub>, SiO<sub>2</sub>, and alkali metal carbonates (Na<sub>2</sub>CO<sub>3</sub>, K<sub>2</sub>CO<sub>3</sub>, etc.) were thoroughly mixed and calcined in air at 1100–1300°C for 3–5 hours to synthesize the target solid solutions.

## 2.2. Characterization Techniques

X-ray diffraction (XRD): for phase identification and structural analysis.

Differential thermal analysis (DTA): for studying thermal behavior and phase transitions.

Scanning electron microscopy (SEM): for microstructural examination.



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## 3. Results

## 3.1. Phase Formation

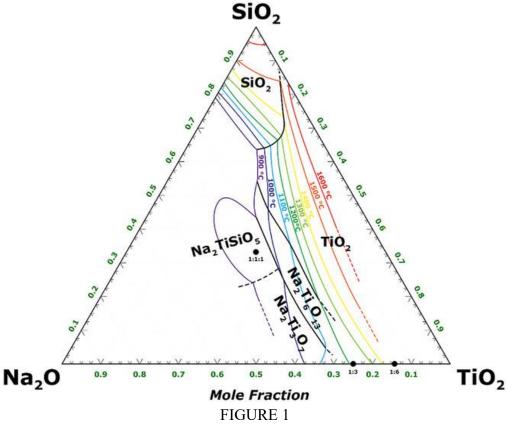
In the Na<sub>2</sub>O-TiO<sub>2</sub>-SiO<sub>2</sub> system, crystalline phases such as Na<sub>2</sub>TiSiO<sub>5</sub> and Na<sub>2</sub>TiSi<sub>2</sub>O<sub>7</sub> were detected. At elevated temperatures, these phases underwent solid-state interactions, forming solid solutions.

# 3.2. Crystal Structure and Modifications

XRD results showed that incorporation of larger alkali metal ions (K<sup>+</sup>, Rb<sup>+</sup>) caused changes in the unit cell parameters. The expansion of the lattice structure resulted in phase transformations at certain compositions.

# 3.3. Thermal Behavior

DTA analysis revealed phase transitions in the range of 960–1050°C. Endothermic and exothermic peaks corresponded to crystallization and decomposition processes in the system.



The projection of the liquidus of the Na<sub>2</sub>O-TiO<sub>2</sub>-SiO<sub>2</sub> system obtained as a result of this study in the temperature range from 900 to 1600 °C.

Phase equilibria of the Na<sub>2</sub>O-TiO<sub>2</sub>-SiO<sub>2</sub> system between 900 and 1600°C in air Phase equilibria in the Na<sub>2</sub>O-TiO<sub>2</sub>-SiO<sub>2</sub> system were studied at temperatures from 900 to 1600 °C in air. New data were obtained on the liquidus at TiO<sub>2</sub> saturation at 1500 and 1600 °C. liquids in solid saturation with SiO<sub>2</sub>Thio -2, Na<sub>2</sub>Ti<sub>6</sub>O<sub>13</sub>, Na<sub>2</sub>SIO<sub>5</sub>, Na<sub>2</sub>Ti<sub>3</sub>O<sub>7</sub>, and in double



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solid saturation SiO<sub>2</sub> + - Thio -2, Thio -2 + h2ti6O13, Na2ti6hours 13 + na2ti3hours 7, na2ti6hours 13 + NA2SIO5, and NA2SIO5 + na2ti3hours 7. The comparison with the phase diagram estimated using the HTOX and FToxid databases was carried out in the temperature range from 1000 to 1600 °C. The data obtained in the course of this study can be used to revise and re-optimize existing phase diagrams and databases containing silica, soda, and titanium dioxide to obtain a more optimal model.

## 3.4. Microstructure Analysis

SEM images demonstrated that the synthesized materials consisted of fine, uniformly distributed particles with irregular shapes, indicating a consistent synthesis process.

## 4. Discussion

The formation of solid solutions in alkali titanosilicate systems is strongly influenced by the ionic radius of the alkali metal. Smaller ions (Li<sup>+</sup>, Na<sup>+</sup>) integrate more easily into the lattice structure, enhancing thermal and structural stability. In contrast, larger ions (Rb+, Cs+) may disrupt the crystal lattice and limit phase stability. The phase transitions are highly sensitive to synthesis temperature and initial molar ratios. These results are significant for the development of high-performance ceramic materials, ion-exchange substrates, and catalysts.

#### 5. Conclusion

Solid solutions in titanosilicate systems containing alkali metals can be successfully synthesized at high temperatures. The ionic radius of alkali metals significantly affects the crystal structure and thermal stability of the resulting materials. These materials are promising for use in advanced ceramics, ion-exchange technologies, and catalytic applications.

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